



Moxa The Technology Communication Industrial Leader

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Líder en Tecnología & Ciberseguridad Industrial Latín América

Presenters

Moxa Americas Inc.



Felipe Sabino Costa

Líder en Tecnología & Ciberseguridad Industrial Latín América

- **+ 15 years** of experience in Automation
- **+ 6 years** Network and Cybersecurity (Moxa, CCNA)
- **International** official **ISA/IEC-62443** ICS instructor
- Different certifications (**US-DHS, MIT, Stanford** and **currently on Master in ICS**)

The image features two large industrial robotic arms, one on the left and one on the right, both rendered in a metallic blue color. They are positioned as if they are holding or interacting with a large, glowing, funnel-shaped structure made of numerous thin, blue lines that converge towards the top center. This structure resembles a fiber optic cable or a data network. In the background, there are several industrial control panels with screens and buttons. The overall scene is set against a dark, almost black background, with the primary light source being the glowing blue lines and the robots' joints. The text 'MOXA' is at the top, 'CONNECTIVITY, SIMPLIFIED' is in the middle, and 'ICCX & Moxa' is at the bottom.

MOXA®

CONNECTIVITY, SIMPLIFIED

ICCX & Moxa

Established Global Presence



12

Branches on Four
Continents

120+

Distributors
Worldwide

70+

Countries Covered by
Our Dist. & Service
Network

57M+

Devices
Connected



FROM OUTER SPACE

The International Space Station (ISS)



TO THE OCEAN FLOOR

Ocean Power Generation in the UK

Enabling **Connectivity** for Mission-critical Industrial Applications



EN50155

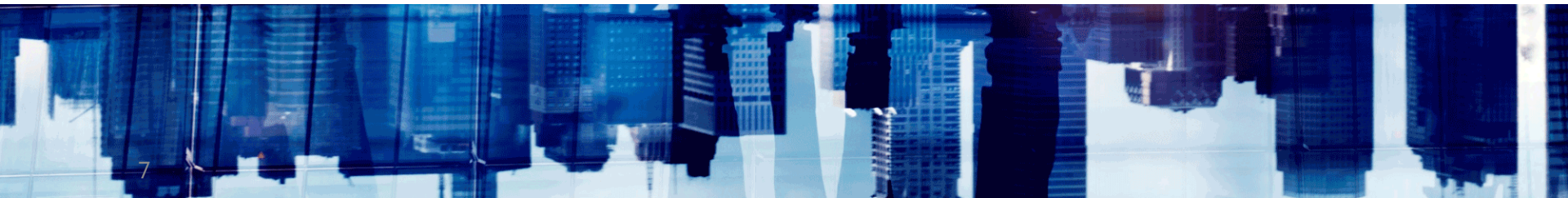




IoT Solutions
Alliance



Your Trusted Partner in Data Communication

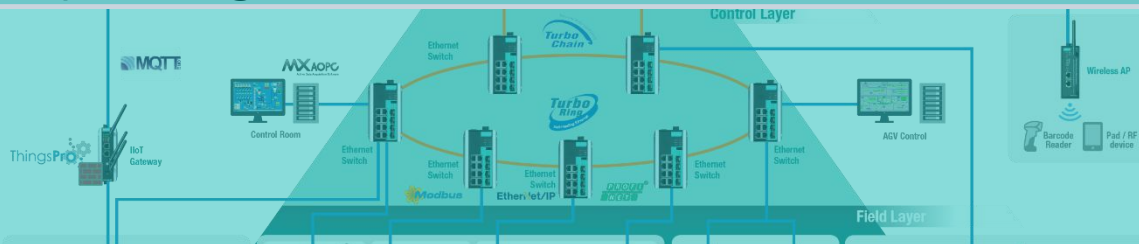


Simplifying Connectivity

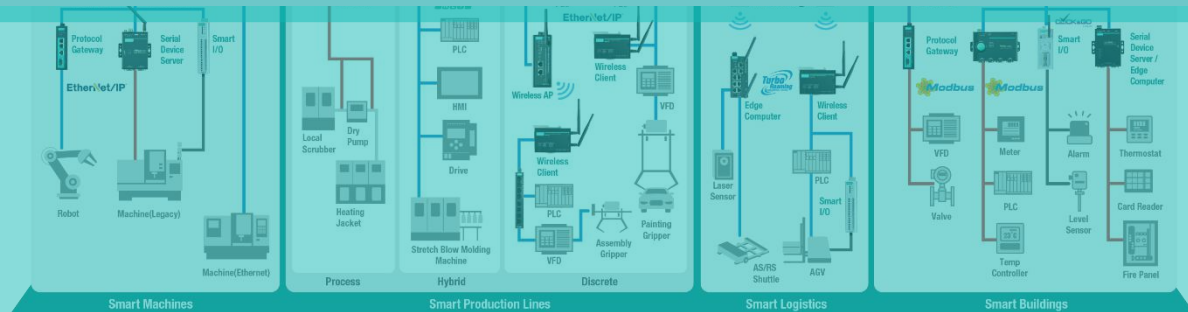
Integrating and securing OT data to IT and cloud applications

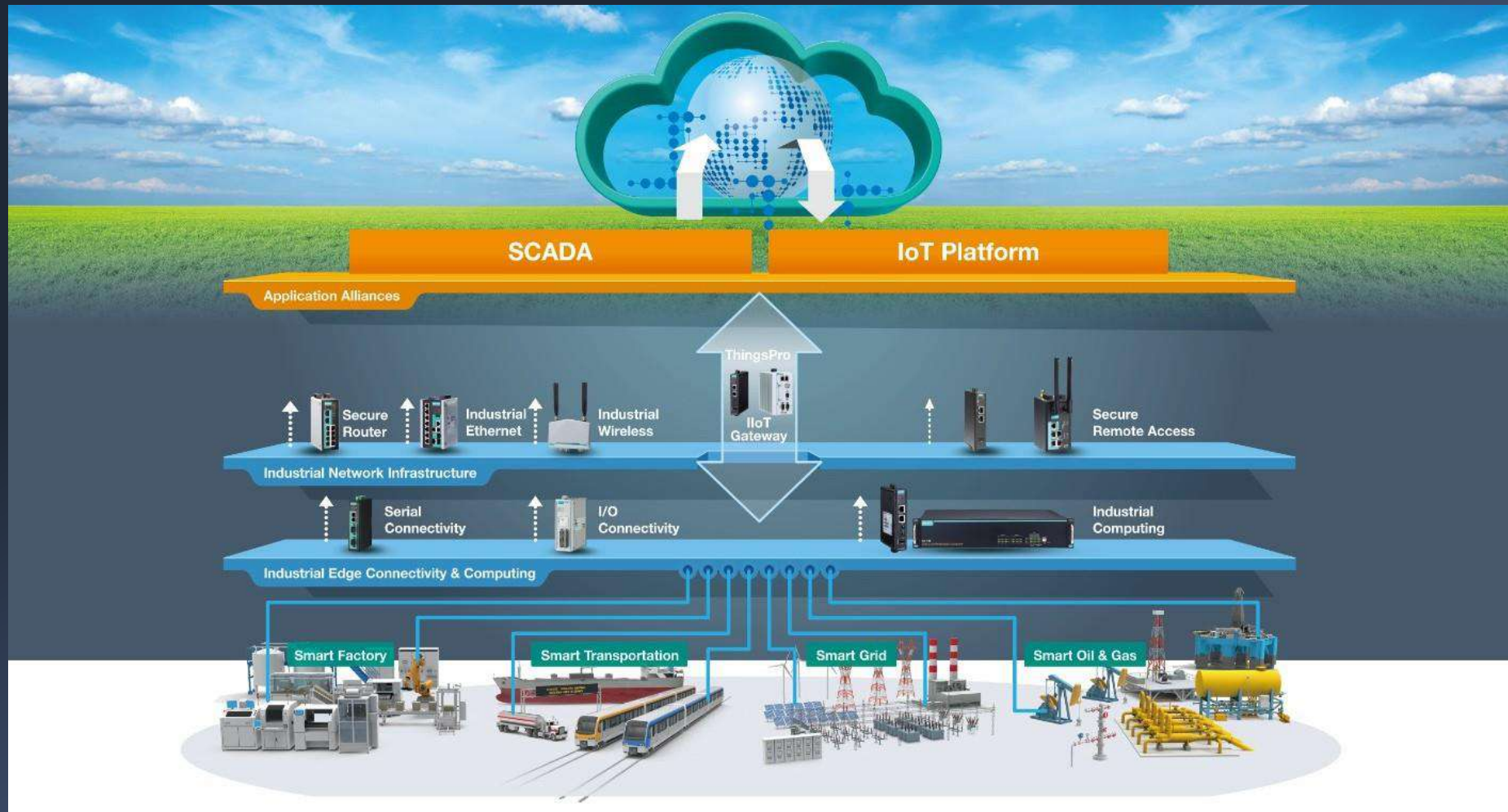
Management Monitoring ERP MXview MES EMS/WMS Network Backbone

Optimizing industrial Ethernet network infrastructure



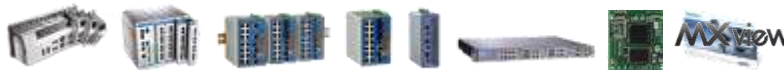
Unifying edge device connectivity of diverse protocols





Overview

Industrial Ethernet Switches



Energy & Transportation



Cellular & Wireless



Disp. Serial, USB and Gateways



Industrial Computers



Panel PCs



Remote I/O & RTU



Defend Your Industrial Networks



What makes a
cybersecurity breach
successful ?

What is the key factor to
avoid?

Defense-in-Depth



3000 A.C. - Los Millares Espanha

"Global Risks Landscape 2019"

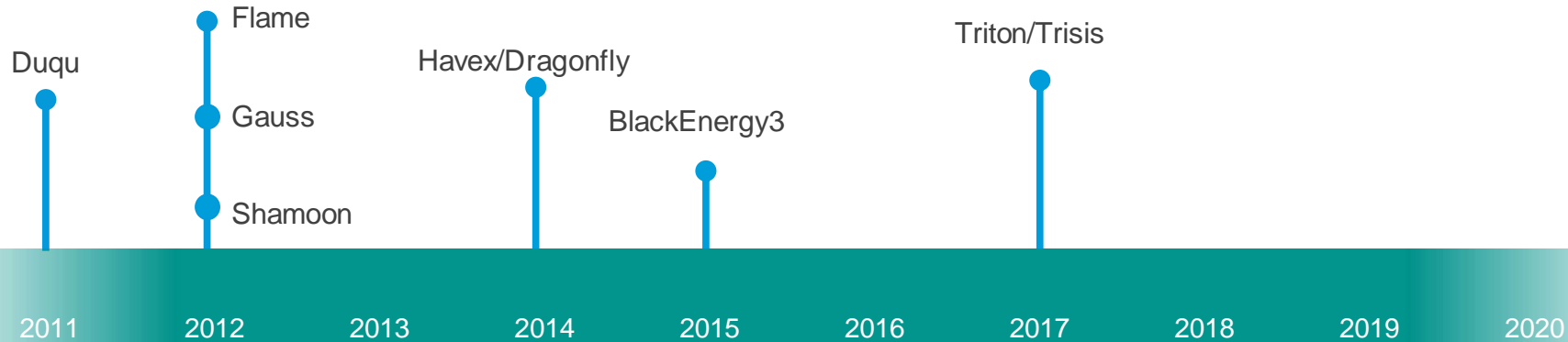
Top 10 risks in terms of

Impact

- 1 Weapons of mass destruction
- 2 Failure of climate-change mitigation and adaptation
- 3 Extreme weather events
- 4 Water crises
- 5 Natural disasters
- 6 Biodiversity loss and ecosystem collapse
- 7 Cyber-attacks
- 8 Critical information infrastructure breakdown
- 9 Man-made environmental disasters
- 10 Spread of infectious diseases

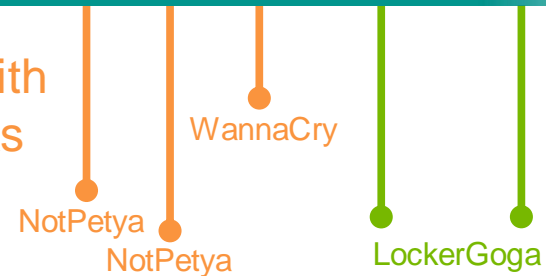


Targeted Cyberattacks on Critical infrastructure



Smart factories hit with
non-targeted attacks

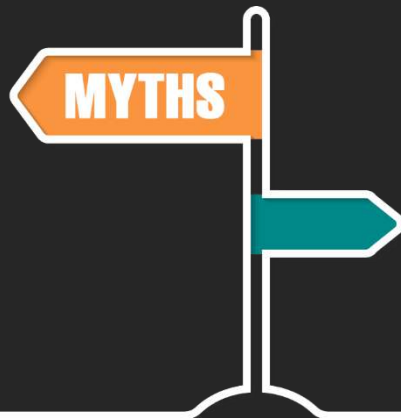
Targeted attacks started to hit
smart factories only recently



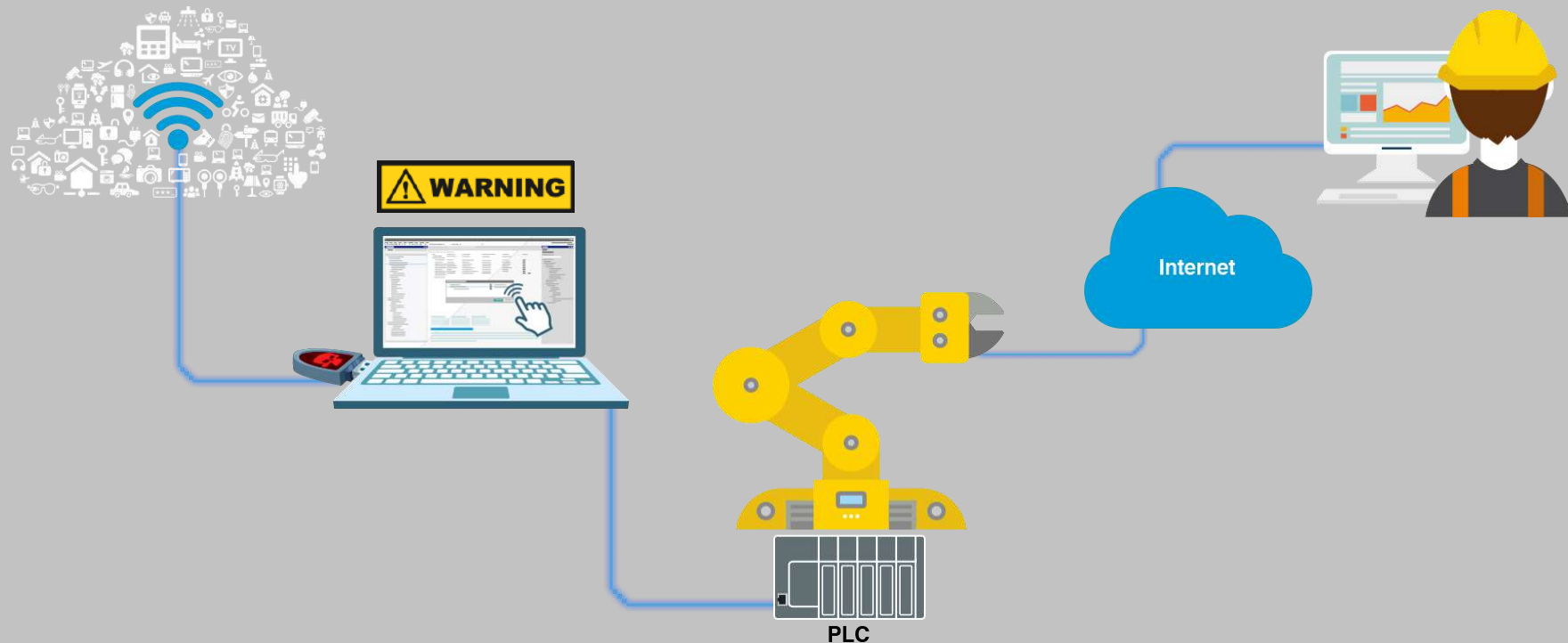
Common Myths About Industrial Cybersecurity

Industrial Cybersecurity Myth 1

Industrial control system networks are physically isolated
and not directly connected to the Internet.
Therefore, my networks are secure.

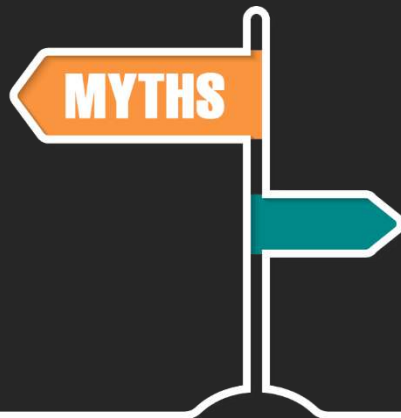


Even if they are isolated with no internet connection, industrial control systems may still have unsecure connections such as maintenance from 3rd part vendors)



Industrial Cybersecurity Myth 2

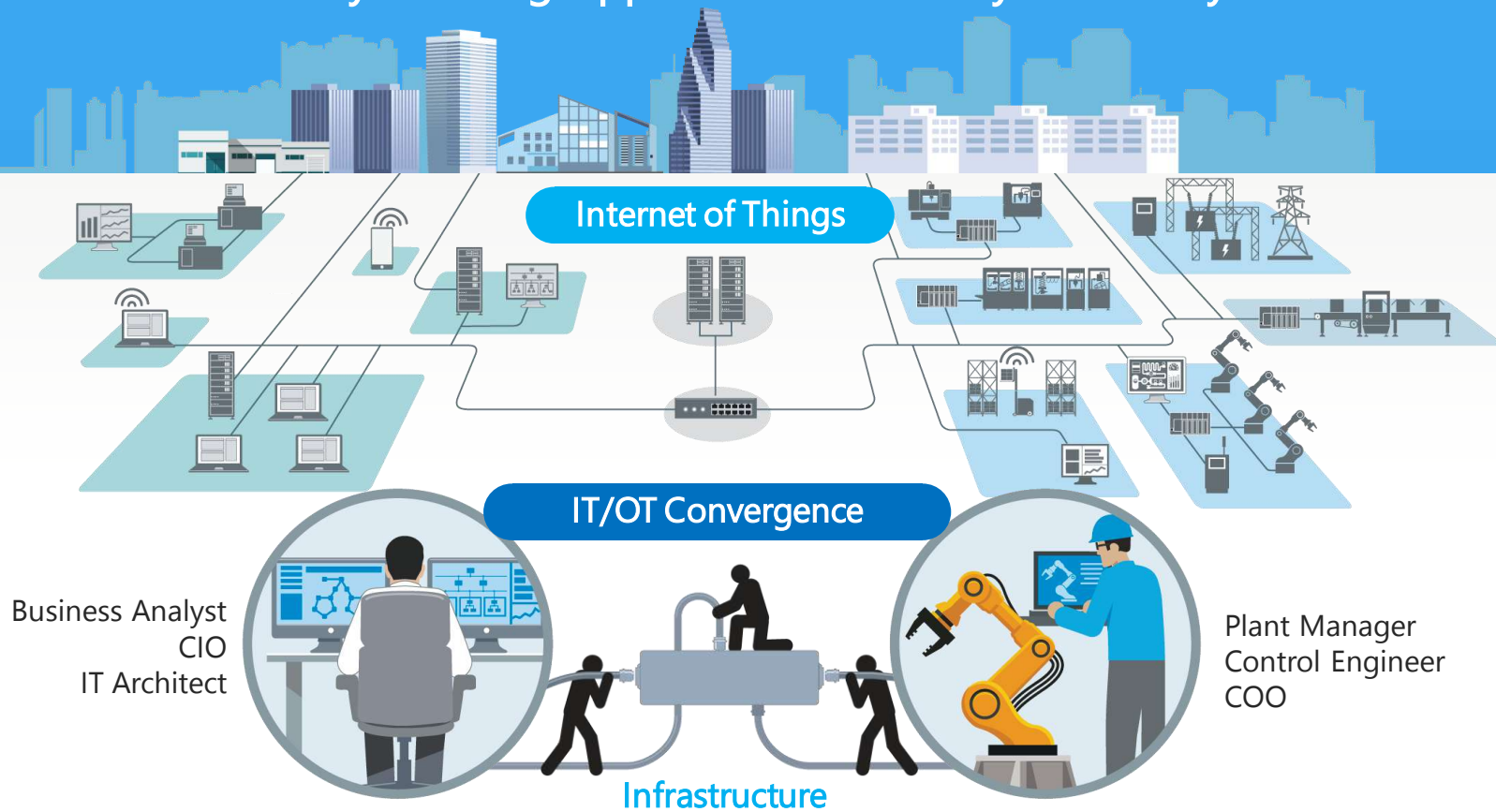
Even if hackers understand ICS networks, I am running a medium-sized business, so my facilities will not be targeted.
Therefore, my networks are secure.



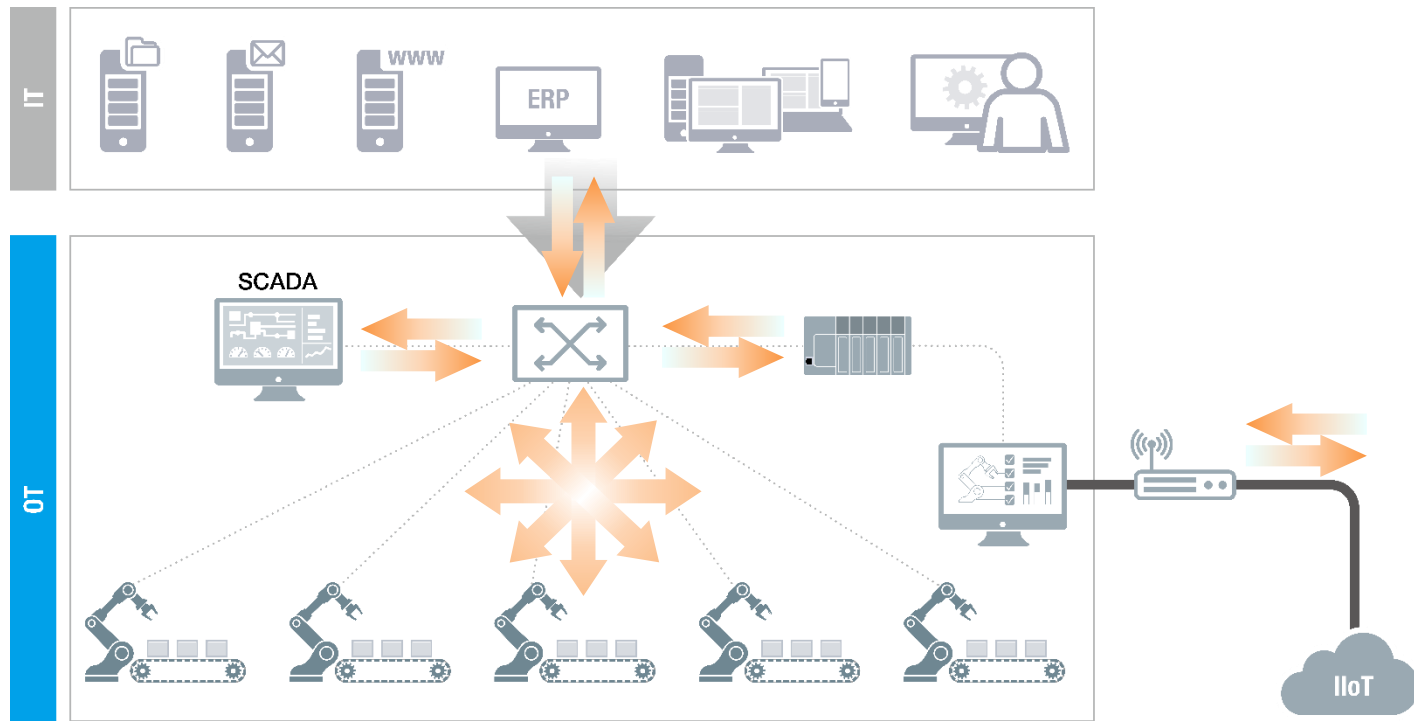
You don't have to be a target to become a victim; according to a market research report, around 80% of industrial security incidents are unintentional*, but they can still cause a lot of damage and to your business operations.



IIoT and Industry 4.0 Bring Opportunities... and Cybersecurity Threats

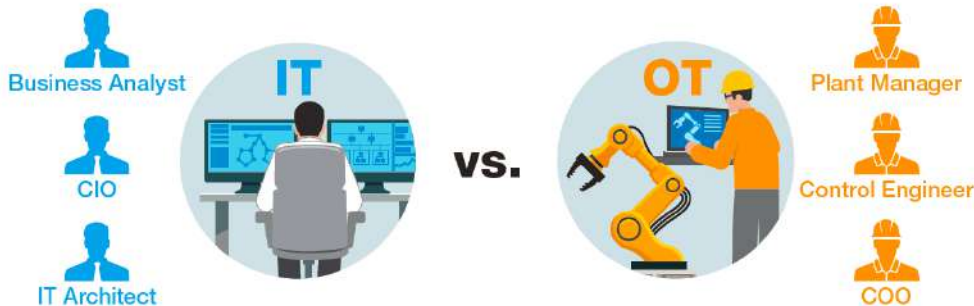


Industrial Networking, OT-IT Convergence, and Industrial IoT



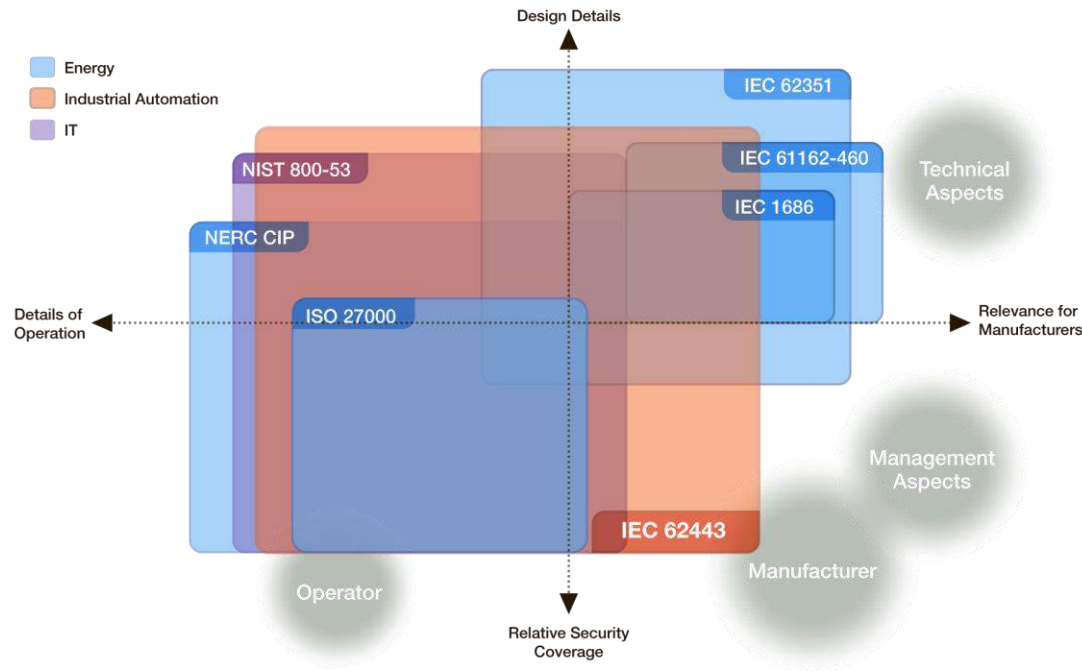
Industrial vs. IT Cybersecurity

IT and OT Have Different Perspectives in Cybersecurity



Business Priority	Confidentiality	Availability
Major Focus	Data integrity is key	Control processes cannot tolerate downtime
Protection Targets	Windows computers, servers	Industrial legacy devices: PLC, HMI, meters
Environmental Conditions	Air-conditioned	Harsh environments: extreme temperatures, vibrations & shocks

Standards



General Industrial Automation
ISA 99 / IEC 62443



Power Automation
IEC 63351 / NERC CIP (U.S.)

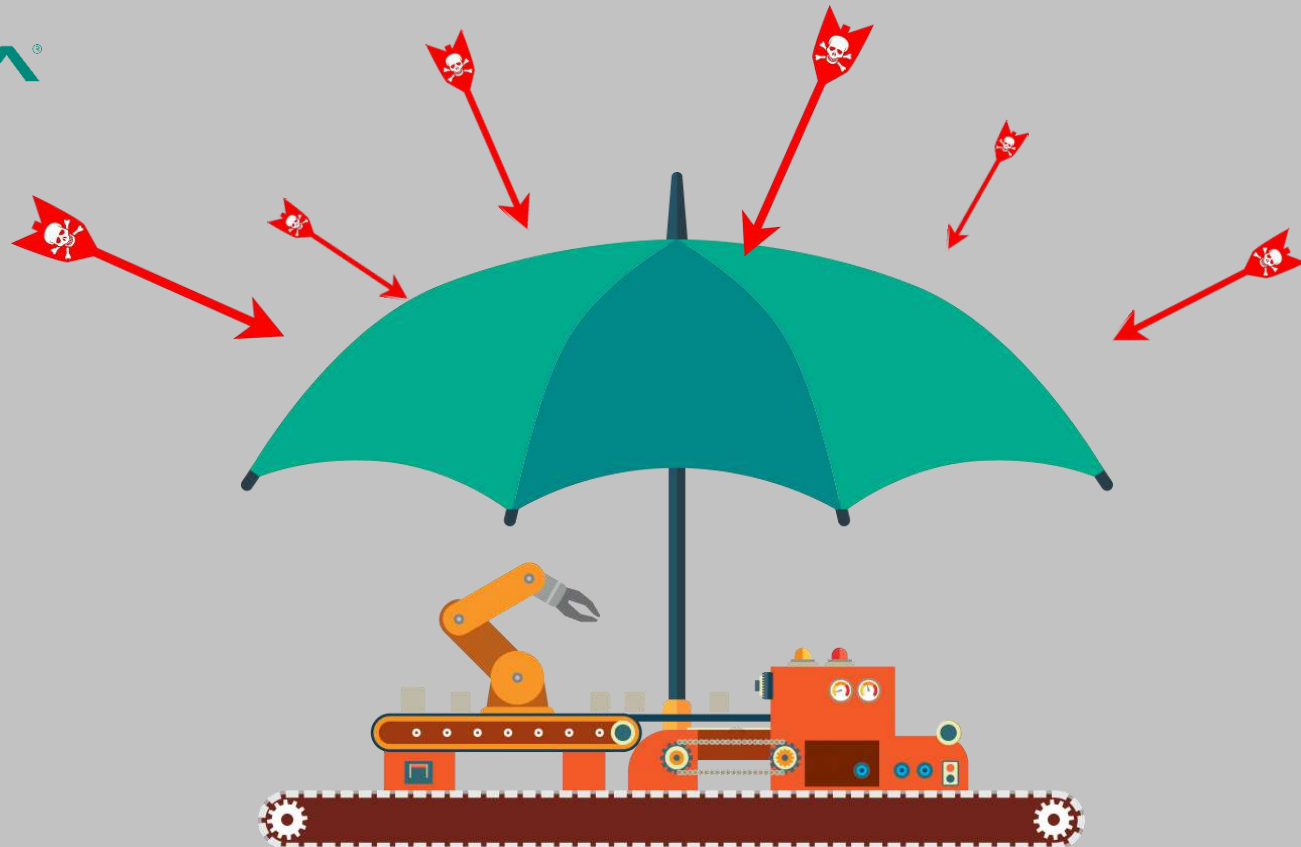


Guide to ICS Security
NIST SP 800-53 (U.S.)



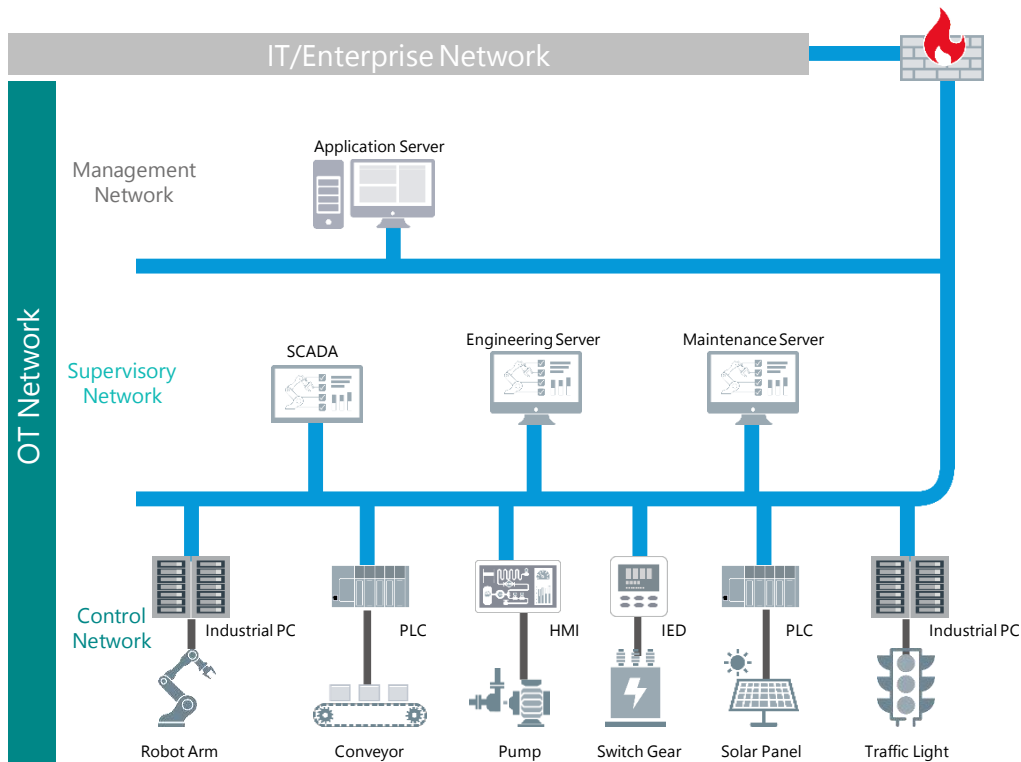
Marine Automation
IEC 61162-460

IT Security System
ISO / IEC 27000



Device security is the first step but from a system perspective, your network will need **defense-in-depth security protection**

Challenges for Traditional OT Network



Lack of OT Visibility

Unknown devices, connections, and cyber threat status



Lack of Security Boundary for OT Network

Over-trust single point firewall perimeter protection



Uncontrolled Access on OT Network & Device

Unauthorized user or device from inside or outside of OT network



Insecure OT Communication

Unencrypted / Unauthorized OT communication



Difficult to patching Devices

Patching is not feasible or available

Vulnerability Reports

Weak firewall rules, poor network design, and lack of event monitoring are prevalent vulnerabilities in the way owners/operators design, implement, configure, and maintain their ICSs. These three weaknesses point to an underlying problem that ICS networks are often designed for availability and optimization rather than security.

Some owners do not have written cybersecurity policies and procedures for their ICSs. Effective and comprehensive policies and procedures are the foundation of a solid cybersecurity program.

These are prevalent issues found in many assessments that have been conducted by ICS-CERT.



You may want to audit your ICS to see if your system has vulnerabilities.

Department of Homeland Security's Industrial Control Systems Cyber Emergency Response Team (DHS ICS-CERT)®



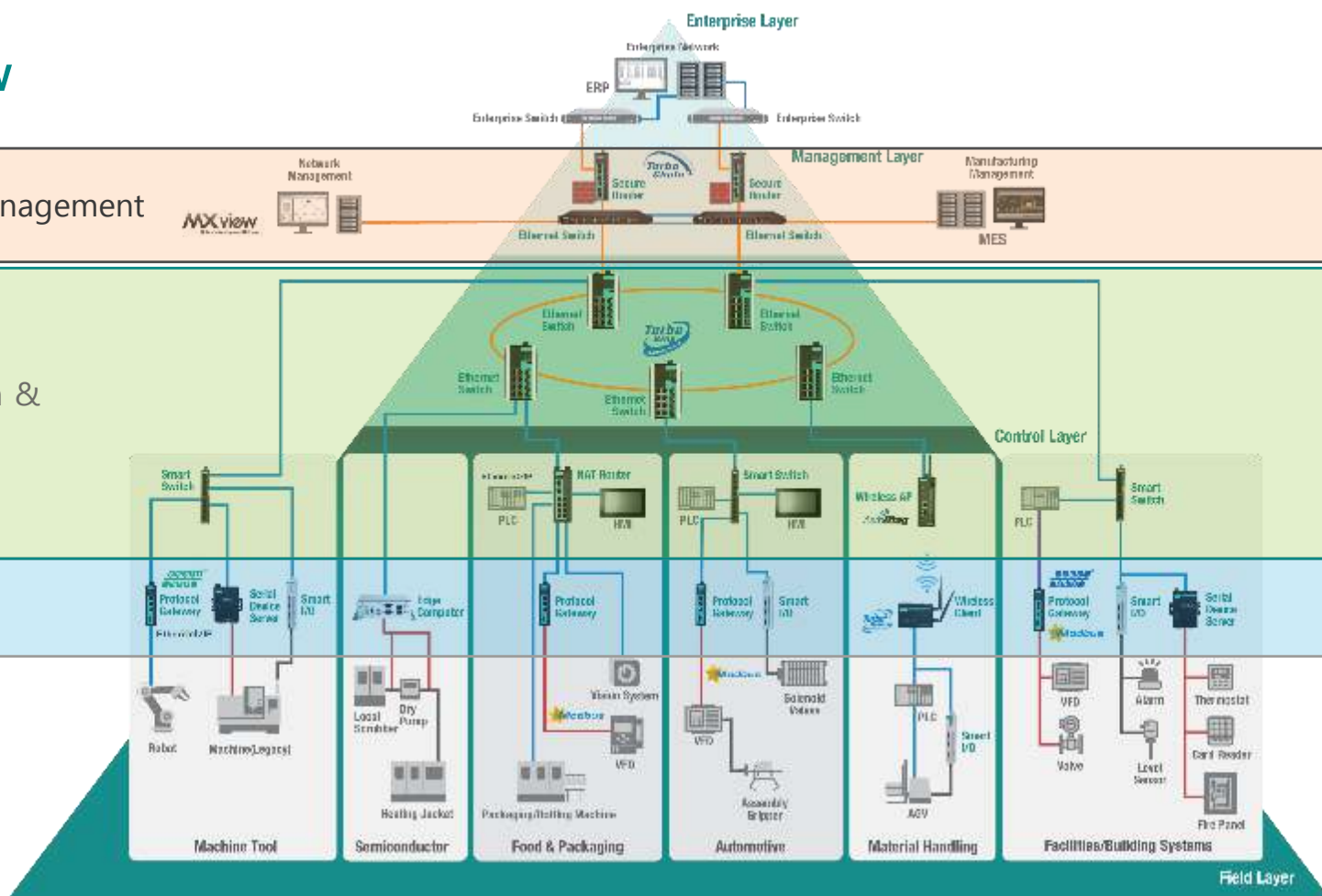
Solutions

Overview

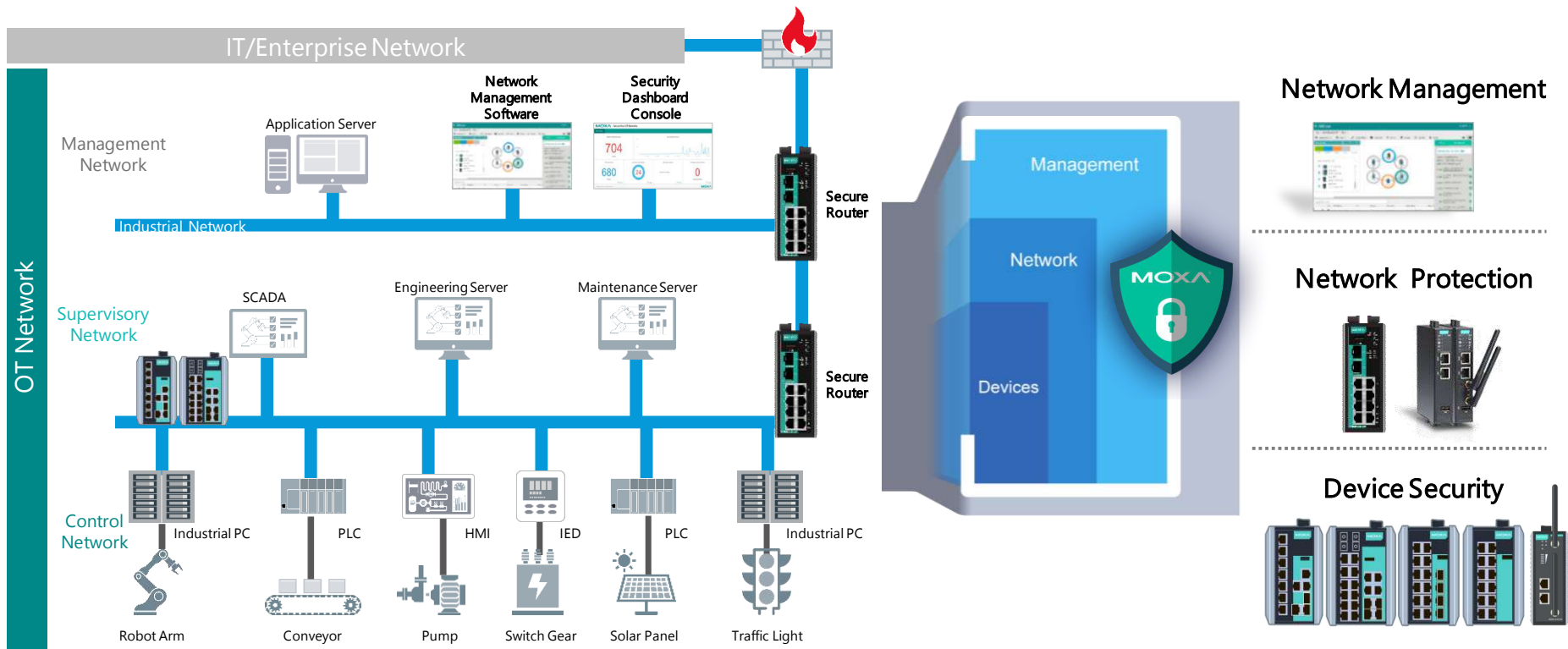
Cybersecurity Management

Defense-in-Depth & Remote Access

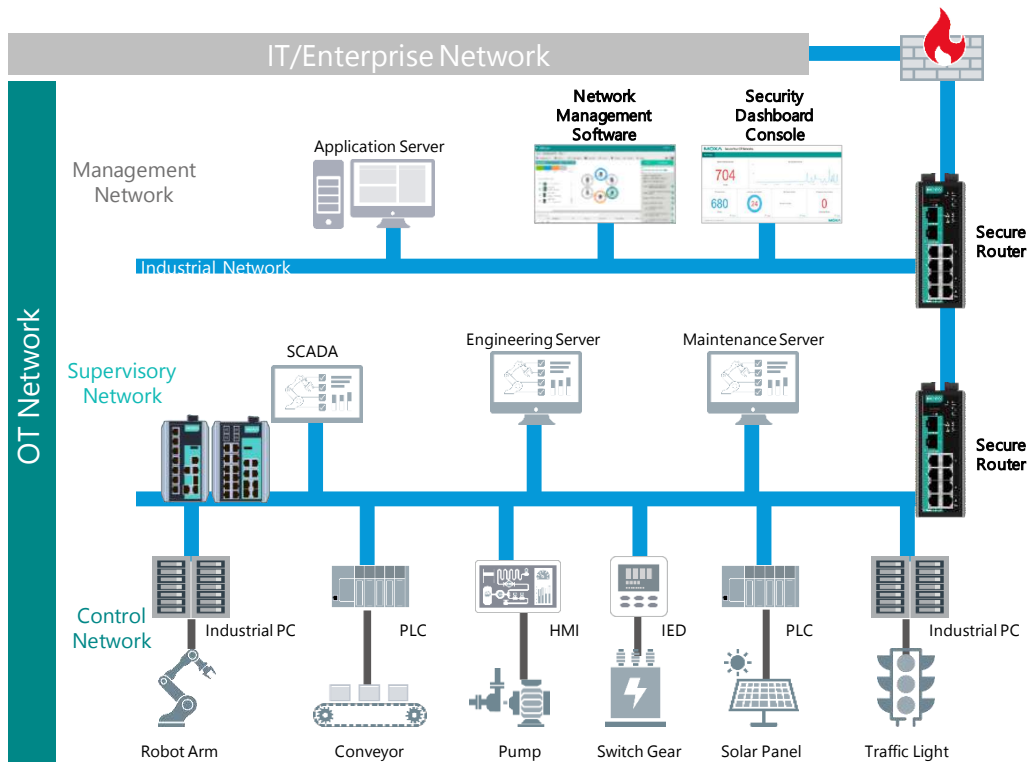
Secure by Design



Secure Network Infrastructure Reference Architecture



Secure Network Infrastructure Reference Architecture



Holistic Approach

- CSRT Team
- Threat Intelligence

Security Management

- NMS with Security View

Secure Infrastructure

- Data Encryption
- Secure Router
- Secure Remote Access

Network Access

- Access Control List
- Port Security

Device Security

- Application Whitelisting
- IEC 62443-4-2 features

Network Management



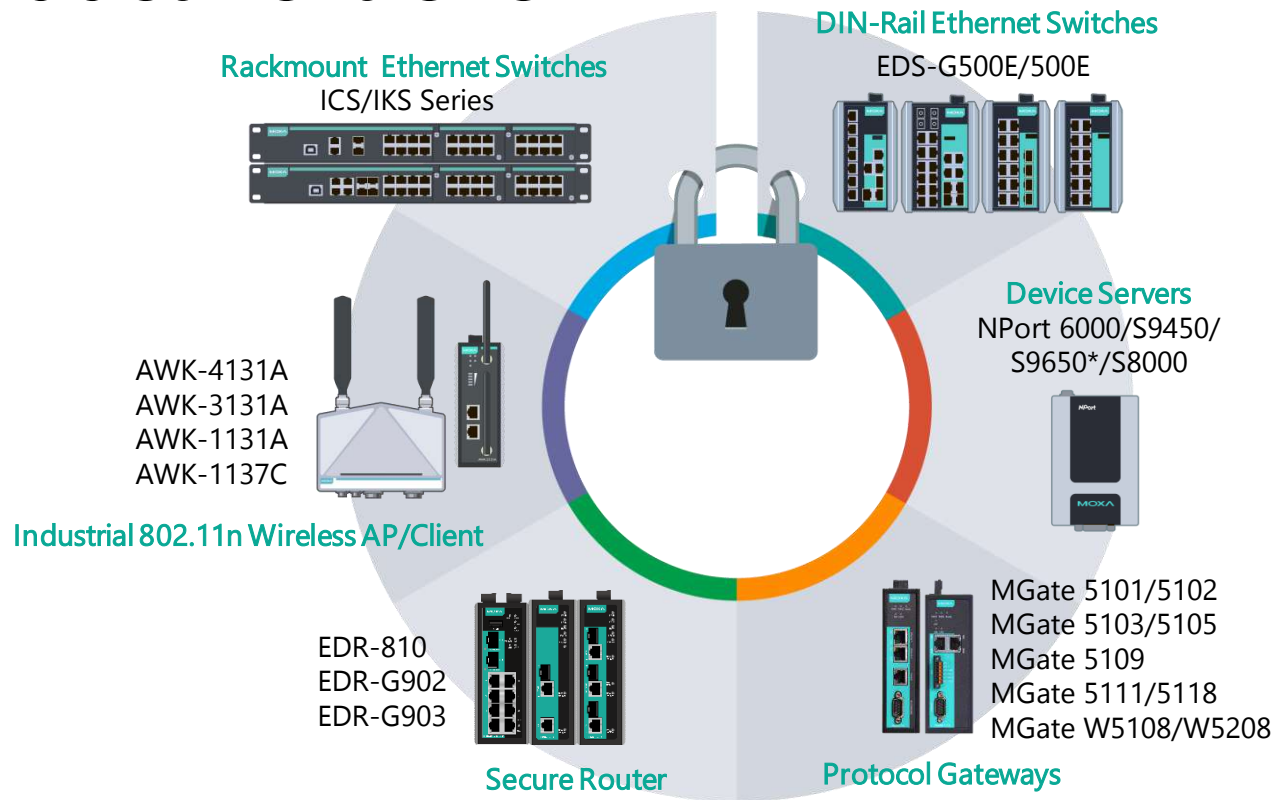
Network Protection



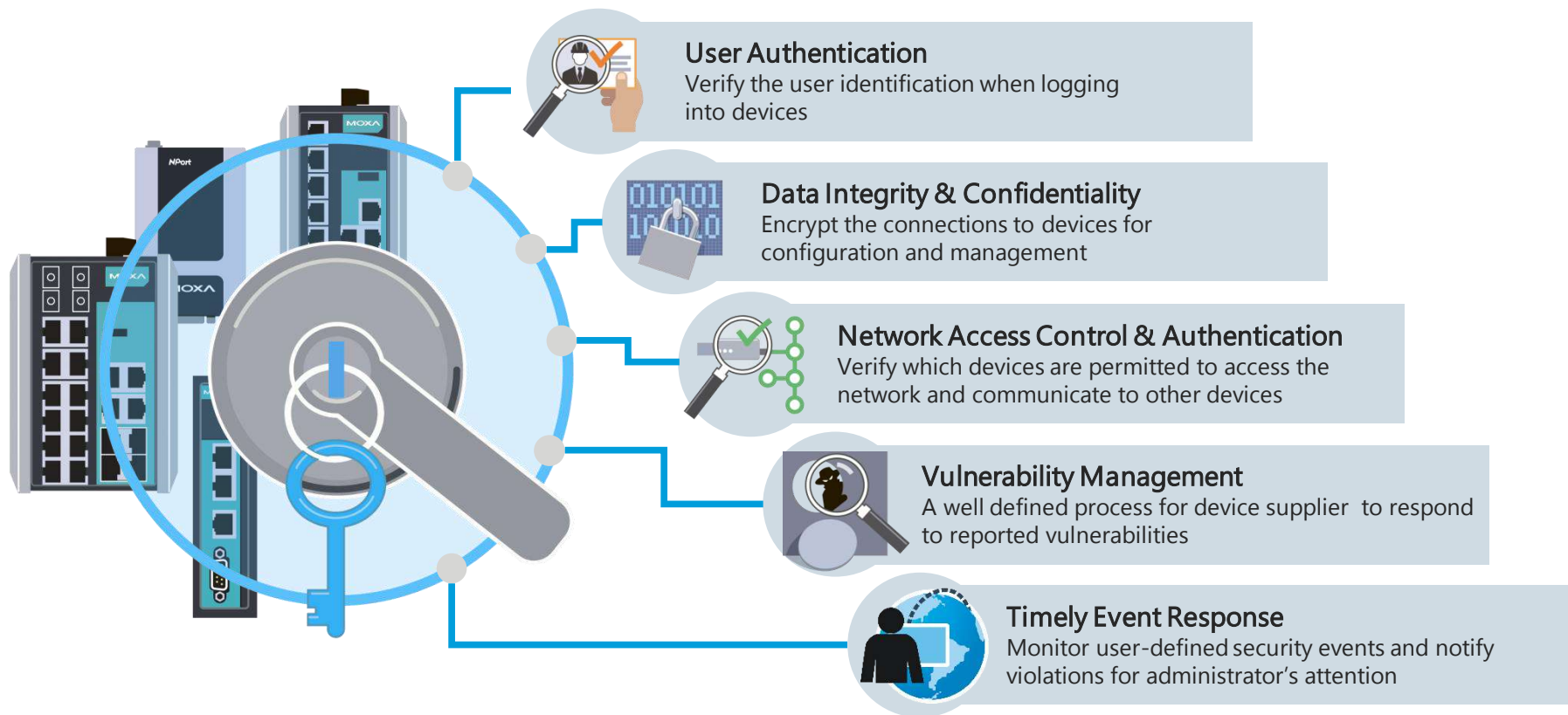
Device Security



Product Portfolio



Security Hardened Devices with Embedded Security Functions




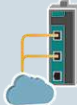


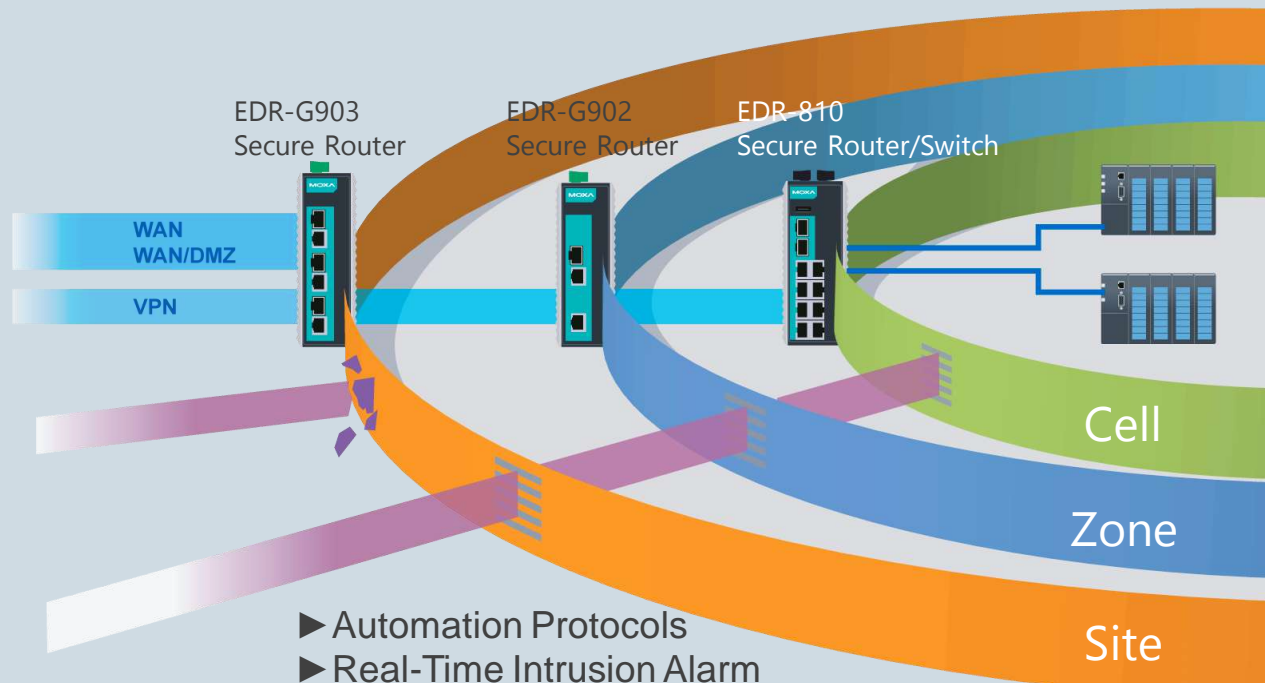
Product Portfolio

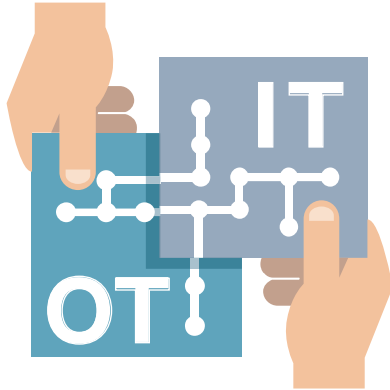
EDR-G902/G903/810 Series

Industrial Secure Router

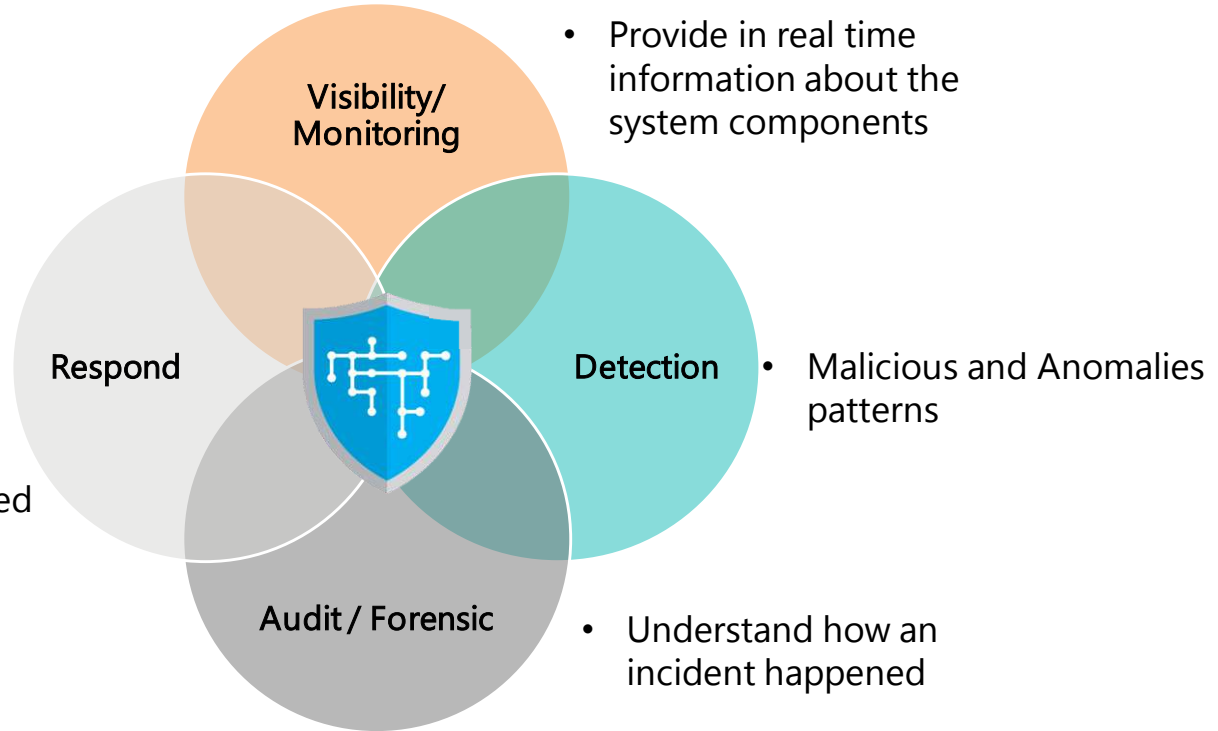
Key Features

-  NAT/Firewall isolate unwanted traffic
-  Support IPSec and OpenVPN protocols
-  DoS Protection
-  Dual WAN redundant interfaces* (EDR-G903 only)





- An anomaly is detected what to do?



Moxa Solution

Visualized Management for Security Audit and Monitoring



Asset Management

Auto discover and track the devices on your network



Device Security Policy Audit

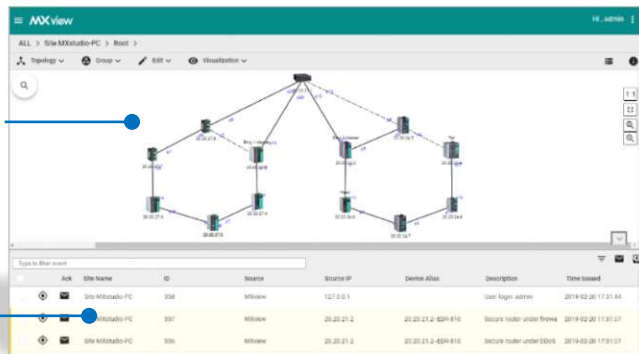
Check if the device settings meet the security policies



Security Event Detection and Logging

Log events when a security policy is breached

Asset
Management



Event Detection &
Logging

Configuration
Management

Security Policy
Audit



Confidential

MOXA®

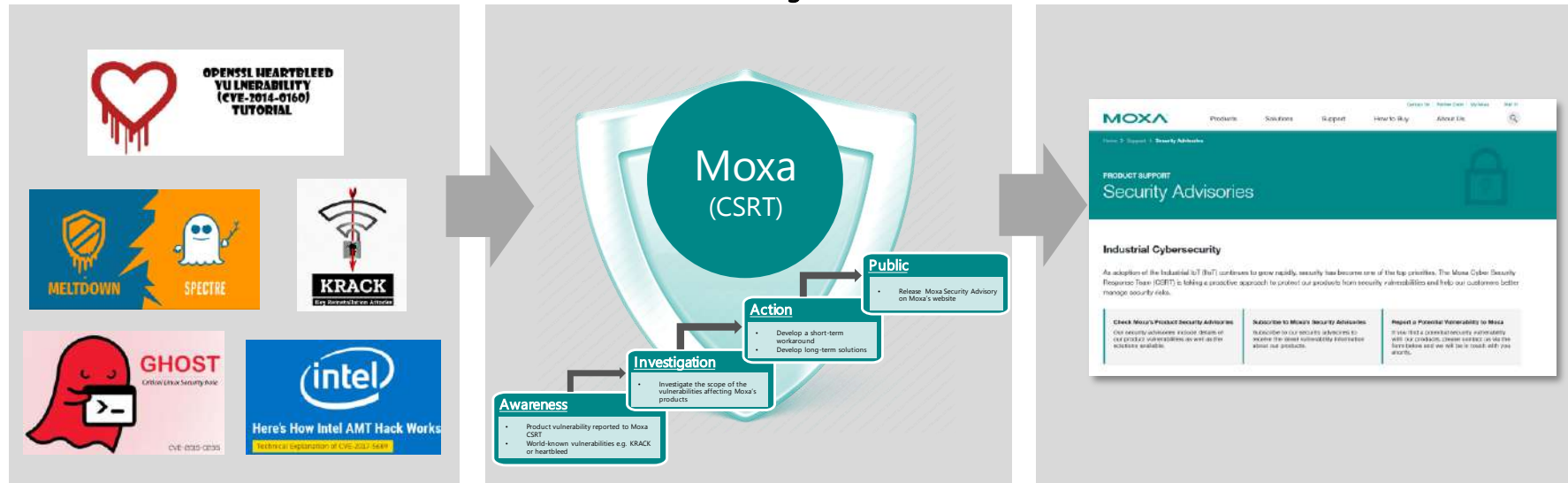
Moxa Cyber Security Response Team (CSRT)

The Moxa CSRT was established to provide a *quick response* to the market when cybersecurity issues / IT vulnerabilities are raised from outside of Moxa

Industry wide vulnerability
Or product vulnerabilities

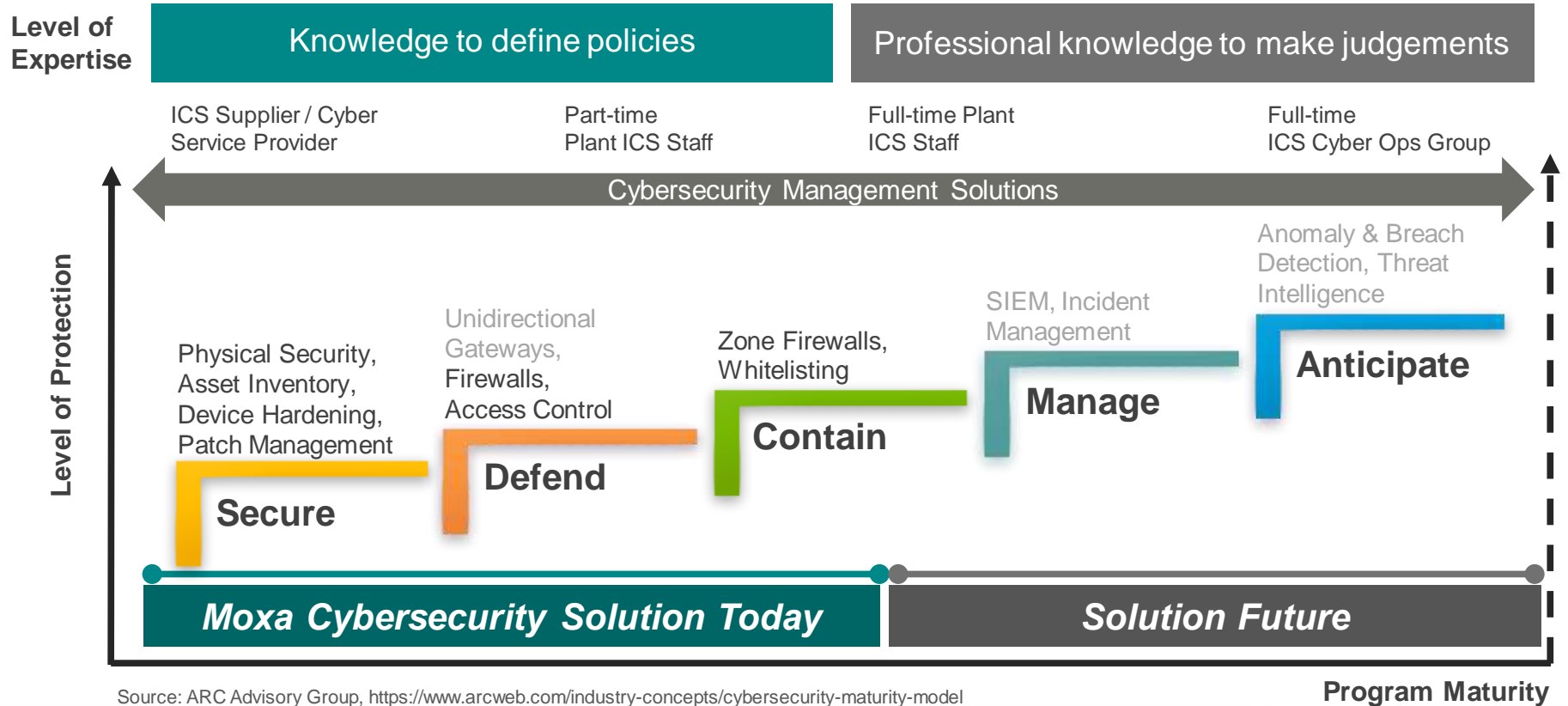
Dedicated Moxa Cyber Security Response
Team handling issues

Transparent and responsible disclosure
vulnerability into public





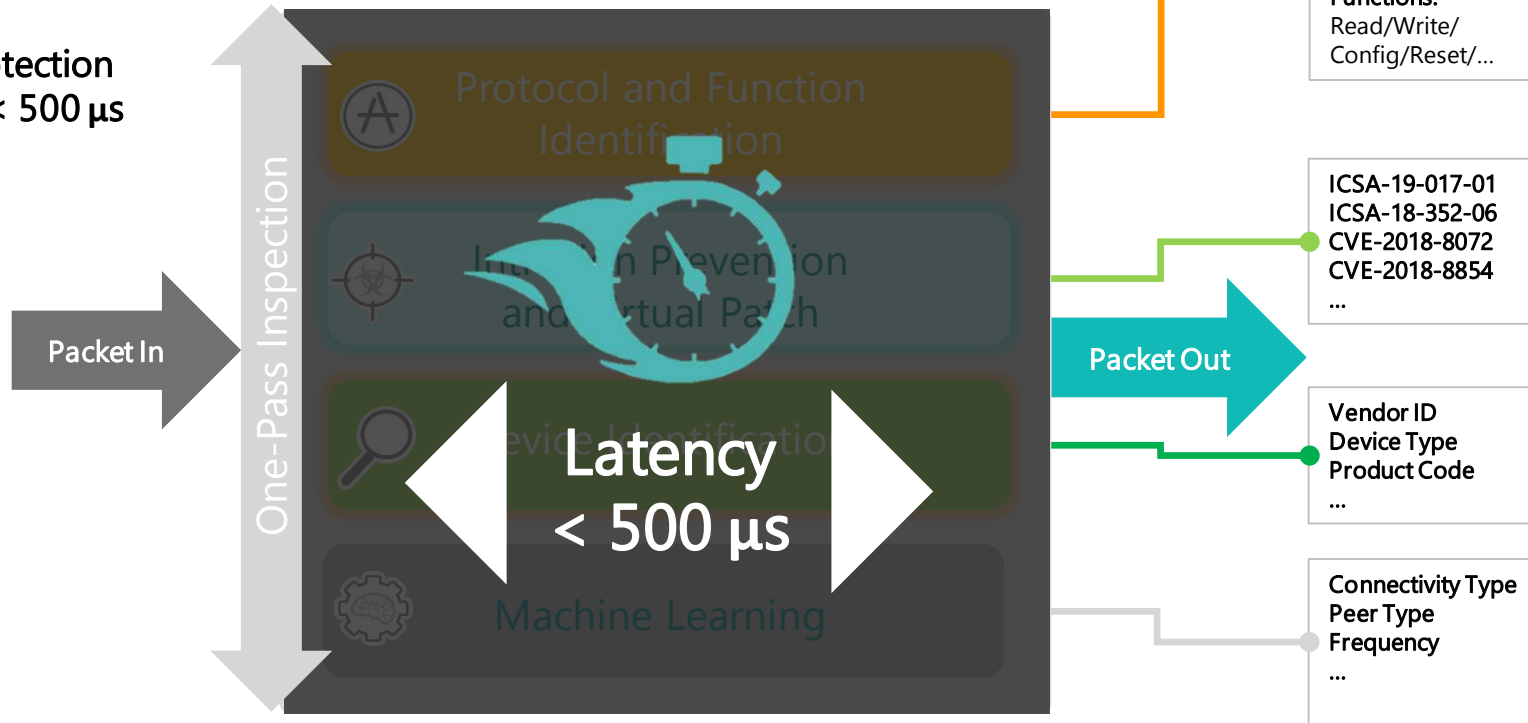
Moxa's Positioning in Industrial Cybersecurity



OT-Centric Deep Packet Inspection

- One-Pass Inspection

- IT-OT DNA Integration
- Visibility
- Control & Protection
- Low Latency < 500 μ s



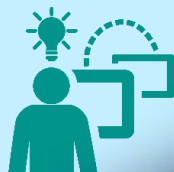
Secured by



OT-IT Integrated Network Security Solution



OT-Centric



Integrated



Simple



Secure Network Infrastructure



Industrial Cybersecurity Solution



What makes a
cybersecurity breach
successful ?

Underestimate

(the problem + the probabilities)

+

Overtrust

(the defenses)

What is the key factor to
avoid it?

Information

(visibility + anticipation + where apply the defenses)



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National Industrial Automation
Cybersecurity Specialist (IACS) / Deplo...



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Thank You

MOXA®

Reliable Networks ▲ Sincere Service

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